



DETAIL "A"
RING GROOVE
 FOUR TIMES SIZE

MAT'L: NON-MAGNETIC &
 ANNEALED TYPE 310 OR 316
 STAINLESS STEEL

NEXT ASSY B-1388



McCARTNEY MFG. CO.
 BAXTER SPRINGS KANSAS

CORE EXTENSION

UNLESS OTHERWISE SPECIFIED

TOLERANCE: FRACTIONS $\pm \frac{1}{64}$, DECIMALS _____
 BREAK SHARP CORNERS AND EDGES _____ ALL OVER.
 SURFACE FINISH $\sqrt{125}$ ALL OVER.

REV. Δ	REF. No. Δ
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SCALE FULL	DATE 12-23-63
MATL NOTED	HEAT TREAT
CATALOG No.	PART No.
	DWG. LEP
	APPRD.
	DWG. No. B-1390